



INDUSTRIAL CATALOG

Affordable, ergonomic solutions to reduce repetitive, stress injuries while increasing productivity.



For 31 years, Fortune 100 manufacturing companies have called on Honsa[®] to help them reduce injuries, increase productivity and provide affordable ergonomic solutions.

As the field of ergonomics continues to expand, Honsa's[®] dedication and relentless product design development exceeds the demanding challenges of our customers. Whether it is a new power tool, a custom driver to install parts or an ergonomic bucking bar, Honsa[®] creates the custom solutions you need.

The Honsa[®] engineering team approaches every project with your workers comfort, safety, and productivity in mind. Our "outside the box", custom engineering approach delivers solutions where it matters, in the hands of your workers.

When we help a customer improve safety, ergonomics, and productivity, we focus on these issues:

- Reducing injuries
- Improving productivity
- Continuous quality improvements
- Creating affordable, ergonomic solutions
- Creating a solution that operators will want to use

If your company is using pneumatic power tools in your processes, ask Honsa[®] to solve your most difficult tasks to improve productivity and lower injuries.

Together we can end those vibration related injuries that cause work stoppages, perpetuate employee turnover, increase insurance claims, and devastate company profits.

Best regards,

Thomas W. Honsa President & CEO

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HTOP-38 SERIES

The P-38 series is lightweight, with a comfortable grip that fits 95% of the population and is easy-to-manage in tight spaces with an impressive power-to-weight ratio. Honsa® tools create a safer workplace by exposing operators to less vibration.

HTOP-38 Riveting Tools

.401 Shank						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	Capacity
HTOP-38 2X	$^{1}/_{2}^{"}$	21/4"	2580	63/4"	2lbs 9oz	3/32"
HTOP-38 3X	$^{1}/_{2}^{"}$	27/8"	2160	71/4"	2lbs 13oz	5/ ₃₂ ″
HTOP-38 4X	¹ /2"	31/16"	1740	81/4"	3lbs Ooz	³ / ₁₆ ″
HTOP-38 10	⁹ /16"	17/8″	3200	6"	2lbs 10oz	1/8″
HTOP-38 12	⁹ /16"	3"	2100	8″	3lbs 1oz	³ / ₁₆ ″
HTOP-38 13	⁹ /16"	4"	1725	9″	3lbs 13oz	1/4″
HTOP-38 10T*	⁹ /16"	17/8″	3200	6"	2lbs 11oz	1/4″
HTOP-38 12T*	⁹ /16"	3"	2100	8″	3lbs 3oz	5/ ₁₆ ″
HTOP-38 13T*	⁹ /16"	4"	1725	9″	3lbs 8oz	1/2"

* T denotes high powered Tungsten Piston

Standard Equipment

HTOP-38 2X 3X 4X Rophivo Rotainor 1830

peenive kerginei	4037
Mech Aid Retainer	4838

HTOP-38 10/10T 12/12T 13/13T

Beehive Retainer	6013
Mech Aid Retainer	6012

Optional Equipment

HTOP-38 10

Suspension Bail Isolator Isolator Regulator Swivel

HTOP-38 12



HTOP-38 13

HTOP-38 2X



HTOP-38 13T

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HTOP-38 4X

HTOP-38 121

HTOP-38 3X

HTOP-38 10T

Made In the U.S.A.

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Riveting Tools

Riveting Tools

HTOP-51 SERIES

The HTOP-51 series tools strike a great balance; tough enough to handle demanding jobs, but not so tough they forget that's a human being on the trigger. They are lightweight with an aluminum, cast body that's easy to operate and comfortable to hold.



HTOP-51	Riveting	Too	ls
.498 Shank	Ŭ		

Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTOP-51C	²⁷ / ₃₂ "	6 ²³ /64″	1400	101/4″	6lbs 2oz
HTOP-51D	²⁷ / ₃₂ "	43/4"	1400	9″	5lbs 6oz
HTOP-51E	²⁷ / ₃₂ "	6 ²³ /64″	1400	121/2"	7lbs 4oz

8112 8111

HTPR579



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Beehive Retainer Mech Aid Retainer
Optional Equipment Suspension Bail
Turn Ball Bearing Retainer

Standard Equipment

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Turn Ball Bearing Retainer	8113R
Non-Turn Ball Bearing Retainer	8113
Barrel Isolator for C and E Barrels	HTSBO2C
Barrel Isolator for D Barrels	HTSBO2D
Swivel H	HTO 1/4" SWIVEL

Riveting Tools

HTPB-17 SERIES

The HTPB-17 series tools are the gentle giants of Honsa® riveting tools. They have just enough weight and an abundance of power to ease through demanding applications for sustained periods of time, without the bone crushing vibration you would expect to find in a high-powered riveter.



Riveting .498 Shank						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTP 5X	3/4"	211/16"	1560	12″	6lbs 12oz	
HTP 9X	3/4"	37/8"	1140	14″	7lbs 1oz	
HTP 7X	3/4"	513/16"	900	16″	7lbs 12oz	



HTPB-17 Riveting Tools

Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTPB-17C	27/ ₃₂ "	6 ²³ / ₆₄ "	1400	15¾"	8lbs 8oz
HTPB-17D	27/ ₃₂ "	43/4"	1400	13¾"	8lbs 3oz
HTPB-17E	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	171/2"	9lbs Ooz
HTIBLB-17C	²⁷ / ₃₂ "	623/64"	1400	171/2"	9lbs Ooz
HTIBLB-17D	²⁷ / ₃₂ "	43/4"	1400	16"	8lbs Ooz
HTIBLB-17E	²⁷ / ₃₂ "	623/64"	1400	19"	11lbs Ooz



Tool	<u>Isolator</u>
HTPB-17C and E	HTSBO2C
HTIBLB-17D	HTSBO2D
HTP 7X	HTRB-79X
HTP 9X	HTRB-79X

Barrel Isolator With Collar

<u>Tool</u>	<u>Isolator</u>
HTPB17C and E	HTRB-C-B17
HTP 5X	HTRB-C5X
HTP 9X	HTRB-C79X
HTP 7X	HTRB-C79X
<u>Tool</u>	<u>Isolator</u>
HTP 5X	HTRB 5X

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$\mathsf{ISOVIB}^{\mathsf{TM}}$ Bucking Bars

HVRBB SERIES US PATENT #10,179,361 AND OTHER PATENTS PENDING

Honsa[®] designs and manufactures standard and vibration reduced bucking bars from tungsten, steel and stainless steel. We offer isolated bucking bars in several configurations to minimize harmful vibration transmitted to operators.



Our ISOVIB[™] modular bucking bar technology incorporates the benefits of steel, tungsten, urethane, and a robust spring to provide maximum vibration reduction in a weight best customized for your application. The ISOVIB[™] bucking bar has a non-mar tip and a rivet height gauge which reduces over bucking and costly rework to skin surfaces.



Bucking Bars

- Currently, we offer over 300 bucking bar designs.
- Each design is available in the customer's choice of steel or tungsten.
- All Honsa[®] bucking bars are made in the USA from the highest quality materials available.
- Call us at 800-800-9371 or email us at engineering@honsatools.com to modify any of these for your application or to create a new design for your unique needs.





Traditional Offset Handle

.401 Shank Type						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTO 2X	1/2"	21/4"	2580	7"	3lbs 4oz	
HTO 3X	1/2"	27/8"	2160	8″	3lbs 8oz	
HTO 4X	1/2"	31/16"	1740	9"	3lbs 12oz	

Offset Polymer Grip .401 Shank

Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTOP-38 2XB	1/2"	21/4"	2580	63/4"	2lbs 9oz
HTOP-38 3XB	1/2"	27/8"	2160	71/4"	2lbs 13oz
HTOP-38 4XB	1/2"	31/16"	1740	81/4"	3lbs Ooz

Inline Handle

.401 Shank Type						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTIBL 2X	1/2"	21/4"	2580	10"	3lbs 2oz	
HTIBL 3X	1/2"	27/8"	2160	11″	3lbs 5oz	
HTIBL 4X	1/2"	31/16"	1740	12″	3lbs 9oz	

Gooseneck Handle

.40 Г Shank Туре						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTP 2X	1/2"	21/4"	2580	101/2"	3lbs 13oz	
HTP 3X	1/2"	27/8"	2160	111/2″	4lbs 1oz	
HTP 4X	1/2"	31/16"	1740	121/2″	4lbs 5oz	

Standard Equipment

2X 3X 4X

Beehive Retainer	4839
Mech Aid Retainer	4838
Inline Includes Bail	HTIL-BH1

Optional Equipment

Turn Ball Bearing Retainer	4840
Non-Turn Ball Bearing Retai	ner 4840
Suspension Bail Offset	HTO BH1
Barrel Isolator	HTRB 2X10
Barrel Isolator	HTRB 3X12
Barrel Isolator	HTRB 4X13
Regulator	HTREG-2
Swivel	HTO ¼" SWIVEL



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Made In the U.S.A.

Traditional Offset Handle .401 Shank Type

Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTO 10	⁹ /16″	17/8"	3200	61/2"	3lbs 4oz
HTO 12	⁹ /16″	3"	2100	81/2"	3lbs 12oz
HTO 13	⁹ /16″	4″	1725	91/2"	4lbs Ooz

Offset Polymer Grip .401 Shank

.+01 511011K						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTOP-38 10B	⁹ /16"	17/8″	3200	6″	2lbs 10oz	
HTOP-38 12B	⁹ /16"	3″	2100	8″	3lbs 1oz	
HTOP-38 13B	⁹ /16"	4"	1725	9″	3lbs 13oz	

Inline Handle

.401 Shank туре						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	
HTIBL 10	⁹ /16″	17/8″	3200	9″	3lbs 4oz	
HTIBL 12	⁹ /16″	3″	2100	11″	3lbs 12oz	
HTIBL 13	⁹ /16″	4″	1725	12″	4lbs Ooz	

Gooseneck Handle

.401 Shalik iype					
Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTP 10	⁹ /16″	17/8″	3200	10″	3lbs 7oz
HTP 12	⁹ /16″	3″	2100	12″	4lbs 7oz
HTP 13	⁹ /16″	4"	1725	13″	4lbs 11oz

Standard Equipment Beehive Retainer Mech Aid Spring Retainer Inline Bail Included	6013 6012 HTIL BH1
Optional Equipment	

Turn Ball Bearing Retainer	6014
Non-Turn Ball Bearing Retainer	6014
Suspension Bail For Use With Offset Polymer Grip	HTPR 10
Suspension Bail For Traditional Offset	HTO BH1
Barrel Isolator	HTRB 2X10
Barrel Isolator	HTRB 3X12
Barrel Isolator	HTRB 4X13



.498 Shank ^{27/}32" Bore

P2 DUIE				
Model#	Stroke	BPM	0.A.L.	Weight
HTOP-51C	623/64"	1400	10¼″	6lbs 2oz
HTOP-51CR	623/64"	1400	121/2"	7lbs 2oz
HTOP-51D	$4^{23}/_{64}$ "	1400	9"	5lbs 6oz
HTOP-51DR	$4^{23}/_{64}$ "	1400	10¼″	6lbs 6oz
HTOP-51E	623/64"	1400	121/2"	7lbs 4oz

.498 Shank Type

^{94.} Bore				
Model#	Stroke	BPM	0.A.L.	Weight
HTIBL 5X	211/16"	1560	141/2"	10lbs 3oz
HTIBL 7X	5 ¹³ / ₁₆ "	900	171/2"	11lbs 3oz
HTIBL 9X	31/8"	1140	151/2"	10lbs 10oz

Barrel Isolator With Collar

Tool	<u>Isolator</u>
HTP 5X	HTRB-C5X
HTP 9X	HTRB-C79X
HTP 7X	HTRB-C79X

Barrel Isolator Without Collar

Tool	<u>Isolator</u>
HTP 5X	HTRB 5X
HTP 7X	HTRB-7X
HTP 9X	HTRB-9X
HTOP-51C	SB02C
HTOP-51D	SB02D

Standard Equipment

Mech Aid Retainer Inline Bail Included	8111
Beehive Retainer	8112
Turn Ball Bearing Retainer	8113E

Optional Equipment

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Suspension Bail	HTPR579
Turn Ball Bearing Retainer	8113R
Non-Turn Ball Bearing Retainer	8113
Regulator	HTREG-2
Swivel	HTO 1/4" SWIVEL

HTOP-51E HTOP-51DR uuun HTOP-51C HTOP-51D

HTIBL 5X

HTIBL 9X

HTIBL 7X

B-17 Series .498 Shank Type

						Standard
Model#	Bore	Stroke	BPM	0.A.L.	Weight	Equipment
HTPB-17C	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	15¾"	8lbs 8oz	8112
HTPB-17CR	²⁷ / ₃₂ "	6 ²³ /64"	1400	17"	10lbs 3oz	8113R
HTPB-17D	²⁷ / ₃₂ "	4 ³ /4"	1400	13¾"	8lbs 3oz	8112
HTPB-17DR	²⁷ / ₃₂ "	4 ³ /4"	1400	151/2"	9lbs 10oz	8113R
HTPB-17E	²⁷ / ₃₂ "	6 ²³ /64"	1400	17"	10lbs 3oz	8113E
						Standard
Model#	Bore	Stroke	BPM	0.A.L.	Weight	Equipment
HTIBLB-17C	²⁷ / ₃₂ "	623/64"	1400	171/2"	9lbs Ooz	8112
	277.0	7.227 11	4 4 0 0	4.01	4.011 0	04400

HTIBLB-17CR	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	19"	10lbs 0oz	8113R
HTIBLB-17D	²⁷ / ₃₂ "	$4^{3}/_{4}$ "	1400	16"	8lbs 0oz	8112
HTIBLB-17DR	²⁷ / ₃₂ "	$4^{3}/_{4}$ "	1400	17½"	9lbs 2oz	8113R
HTIBLB-17E	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	19"	11lbs Ooz	8113E





P38 Offset Polymer Grip

.401 Shank					
Model#	Bore	Stroke	BPM	0.A.L.	Weight
HTOP-38 2X	1/2 "	21/4"	2580	63/4"	2lbs 8oz
HTOP-38 3X	1/2 "	27/8"	2160	71/4"	2lbs 13oz
HTOP-38 4X	1/2 "	31/16"	1740	81/4"	3lbs Ooz
HTOP-38 10	⁹ /16"	17/8″	3200	6"	2lbs 10oz
HTOP-38 12	⁹ /16"	3"	2100	8″	3lbs 1oz
HTOP-38 13	⁹ /16"	4"	1725	9″	3lbs 5oz
HTOP-38 10B	⁹ /16"	17/8″	3200	6"	2lbs 10oz
HTOP-38 12B	⁹ /16"	3"	2100	8″	3lbs 1oz
HTOP-38 13B	⁹ /16"	4"	1725	9″	3lbs 5oz
+ D. L T. ((c:				

* B denotes Tuff Grip material



10/12/13 Tools ndard Fauinmont

Beehive Retainer	
Mech Aid Spring Retainer	

6013 6012

Optional Equipment

Ball Bearing Retainer	6014
Suspension Bail	HTPR 10
Suspension Bail Offset	HTO BH1
Barrel Isolator	HTRB 2X10
Barrel Isolator	HTRB 3X12
Barrel Isolator	HTRB 4X13
Regulator	HTREG-2
Swivel	HTO ¼" SWIVEL

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HTOP-38 4X

Mechanical Aid Retainer

4838 6012 8111 4839 – Turn and Non-Turn 6012 – Non-Turn Type 6014 – Turn Type 7210 – Turn Type urn urn

1210	Turri iype
7211 -	Non-Turn
8113 -	Non-Turn
8113R -	- Turn Type
8113E -	- Turn Type

Standard Equipment Bee

2X/3X/4X Tools

Beehive Retainer	4839
Mech Aid Spring Retainer	4838

Optional Equipment

HTOP-38 3X

HTOP-38 2X

Turn Ball Bearing Retainer	4840
Non-Turn Ball Bearing Retainer	4840
Suspension Bail Offset	HTPR 10
Regulator	HTREG-2
Swivel HTO	1/4" SWIVEL

Retainer Options



Beehive

4839 6013

8112

Ball Bearing Retainer

Air Hammer Series .401 Shank .498 Shank .432 Hex

Model#	Bore	Stroke	BPM	0.A.L.	Weight	Handle
HTO 72	3/4"	21/4"	3000	73/4"	3 lbs 10 oz	Offset
HTO 472	3/4"	4"	1500	9 ³ /4"	5 lbs 8 oz	Offset
HTP 72	3/4"	21/4"	3000	11"	4 lbs 6 oz	Pistol Grip
HTP 472	3/4"	4"	1500	13"	6 lbs 3 oz	Pistol Grip
HTIBL 72	3/4"	21/4"	3000	11"	4 lbs.1 oz	Inline
HTIBL 472	3/4"	4"	1500	13"	5 lbs 7 oz	Inline
HTO 85	³ / ₁₆ "	4"	3250	8"	4 lbs 4 oz	Offset
HTP 85	³ / ₁₆ "	4"	3250	121/2"	5 lbs 6 oz	Offset
HTIBL 85	³ / ₁₆ "	4"	3250	12"	4 lbs 4 oz	Offset

Standard Equipment

Beehive Retainer	6013
Mech Aid	6012
HTIL-BH1 Inline Tool Bail Included	

Optional Equipment

HTP 472

HTP 85

Suspension Bail	HTPR 72
Ball Bearing Retainer (.401 Shank)	6014
Turn Ball Bearing Retainer (.489 Shank)	7210
Non-Turn Ball Bearing Retainer (.489 Sh	nank) 7211
Regulator	HTREG-2
Swivel	HTO 1/4" SWIVEL

This series of air hammers can be ordered for use with .401, .498 or .432 shank chisels.

HONSA





Made In the U.S.A.

1300 11th Street West | Milan, IL 61264 | Tel: 309.756.0200 | Fax: 309.756.0700 | Toll Free 800.800.9371 | www.honsatools.com

Custom Engineered Solutions

Many times there isn't an off-the-shelf solution for a particular manufacturing challenge. Honsa® offers unique design/build solutions that draw on our decades of experience and extensive component arsenal. Our contribution to your solution can include:

- Needs Analysis
- Design
- 3D Printing
- Prototyping
- Short Run Manufacturing

Problem solving runs deep in the DNA of Honsa® (it's how the company was founded) and we take particular pleasure in developing affordable, ergonomic solutions.

To find out more, call 800-800-9371 or email engineering@honsatools.com.



Features

- Lower vibration
- Lighter in weight
- Ergonomically designed handles
- Increased productivity
- Increased power and efficiency on work surface
- Easier chisel control onto work surface
- Improved safety and ergonomics
- No metal-to-metal contact between handle and barrel provides lower vibration





HTC 41-4-R Shown With 9345PA Pipe Away Exhaust



SR93

Standard Equipment Oval Collar Retainer

Optional Equipment

SR93RC
HT9500
HT9501
HTC SWIVEL
93SR0034
9345PA
HTC BHIR
HTC BHIRV
CH400
SR93S

Vibration Reduced Chipping Hammer

Spool Valve Chipping Hammer

1-1/8" Bore

.680 Round Chisel Shank Style

	Stroke	BPM	0.A.L.	Weight	Handle
HTC 11-2-R	21/2"	1800	17"	15lbs 14oz	Gooseneck
HTC 11-3-R	31/2"	1600	18"	16lbs 14oz	Gooseneck
HTC 11-4-R	4½"	1400	19"	17lbs 14oz	Gooseneck

1-1/8" Bore

.580 Hex Chisel Shank Style

	Stroke	BPM	0.A.L.	Weight	Handle
HTC 11-2-H	21/2"	1800	17"	15lbs 14oz	Gooseneck
HTC 11-3-H	31/2"	1600	18"	16lbs 14oz	Gooseneck
HTC 11-4-H	4 ¹ / ₂ "	1400	19"	17lbs 14oz	Gooseneck

Simplate Valve Chipping Hammer

.680 Round Chisel Shank Style

	Bore	Stroke	BPM	0.A.L.	Weight
HTC 41-1-R	1 ¹ / ₈ "	1″	2820	151/2"	12lbs
HTC 41-2-R	1 1/8″	2″	2400	161/2"	13lbs
HTC 41-3-R	1 ¹ / ₈ ″	3"	1920	181/2"	14lbs
HTC 41-4-R	1 ¹ / ₈ "	4"	1500	191/2"	15lbs

.580 Hex Chisel Shank Style

	Bore	Stroke	BPM	0.A.L.	Weight
HTC 41-1-H	1 1/8″	1″	2820	151/2"	12lbs
HTC 41-2-H	11/8″	2″	2400	16½″	13lbs
HTC 41-3-H	11/8"	3″	1920	181/2"	14lbs
HTC 41-4-H	11/8″	4"	1500	191/2"	15lbs

HTP B25 Series Chipping Hammer

	Bore	Stroke	BPM	0.A.L.	Weight
HTP-B25H	7/8"	27/8"	3500	14"	8lbs
HTP-B25R	7/ ₈ ″	27/8"	3500	14″	8lbs
HTIBL-B25H	7/8"	27/8"	3500	14"	8lbs
HTIBL-B25R	⁷ /8″	27/8"	3500	14"	8lbs

Inline Handle Series Chipping Hammer

.680 Round Chisel Shank Style							
	Bore	Stroke	BPM	0.A.L.	Weight		
HTIBL11-2-R	1 1/8″	21/2"	1800	19¼″	15lbs 2oz		
HTIBL11-3-R	1/8″	31/2"	1600	161/2"	16lbs 4oz		
HTIBL11-4-R	11/8"	41/2"	1400	211/2"	17lbs 4oz		
.580 Hex Chisel Shank Style							
	Bore	Stroke	BPM	0.A.L.	Weight		

	Bore	Stroke	BLIM	0.A.L.	weight
HTIBL11-2-H	1 ¹ / ₈ ″	21/2"	1800	19¼″	15lbs 2oz
HTIBL11-3-H	1/8″	31/2"	1600	161/2"	16lbs 4oz
HTIBL11-4-H	1 1/8″	41/2"	1400	211/2"	17lbs 4oz

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Weld Destruct Tools

Honsa[®] makes the most productive weld destruct tools anywhere, created specifically to go through the tough boron and dual phase steel used in automobile structures of today.

.498 Round .432 Hex Sh						
Model#	Bore	Stroke	BPM	0.A.L.	Weight	Handle
HTO 85	¹³ / ₁₆ ″	4"	3250	9″	4lbs Ooz	Offset
HTP 85	¹³ / ₁₆ ″	4"	3250	121/2"	4lbs 9oz	Gooseneck
HTPB-17CR	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	17"	10lbs 3oz	Gooseneck
HTPB-17DR	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	151/2"	9lbs 10oz	Gooseneck
HTPB-17E	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	17"	10lbs 3oz	Gooseneck
HTOP-51CR	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	121/2″	7lbs 2oz	Offset
HTOP-51DR	²⁷ / ₃₂ "	4³/4"	1400	10¼″	6lbs 6oz	Offset
HTOP-51E	²⁷ / ₃₂ "	6 ²³ / ₆₄ "	1400	121/2"	7lbs 4oz	Offset

1-1/8" Bore

.680 Round (Chisel Shar	nk Style			
	Stroke	BPM	0.A.L.	Weight	Handle
HTC 11-2-R	21/2"	1800	17"	15lbs 14oz	Gooseneck
HTC 11-3-R	31/2"	1600	18"	16lbs 14oz	Gooseneck
HTC 11-4-R	4½"	1400	19"	17lbs 14oz	Gooseneck

1-1/8" Bore

.580 Hex Chisel Shank Style						
	Stroke	BPM	0.A.L.	Weight	Handle	
HTC 11-2-H	21/2"	1800	17"	15lbs 14oz	Gooseneck	
HTC 11-3-H	31/2"	1600	18"	16lbs 14oz	Gooseneck	
HTC 11-4-H	4½"	1400	19"	17lbs 14oz	Gooseneck	

.401 Shank

Model#	Bore	Stroke	BPM	0.A.L.	Weight	Handle
HTO 2XWT	1/2″	21/4″	2580	7"	3lbs 13oz	Offset
HTO 3XWT	1/2"	27/8"	2160	8″	4lbs 1oz	Offset
HTO 4XWT	1/2"	31/16"	1740	9″	4lbs 5oz	Offset
HTP 2XWT	1/2″	2 1/4"	2580	101/2"	3lbs 13oz	Gooseneck
HTP 3XWT	1/2"	27/8"	2160	111/2"	4lbs 1oz	Gooseneck
HTP 4XWT	1/2″	3 ¹ / ₁₆ "	1740	121/2"	4lbs 5oz	Gooseneck

.401 Shank

Model#	Bore	Stroke	BPM	0.A.L.	Weight	Handle
HTO 10WT	⁹ /16″	17/8″	3200	61/2"	3lbs 9oz	Offset
HTO 12WT	⁹ /16″	3"	2100	81/2"	4lbs 1oz	Offset
HTO 13WT	⁹ /16″	4"	1725	91/2"	4lbs 5oz	Offset
HTP 10WT	⁹ /16″	17/8"	3200	10″	4lbs 1oz	Gooseneck
HTP 12WT	⁹ /16″	3"	2100	12″	3lbs 12oz	Gooseneck
HTP 13WT	⁹ /16″	4"	1725	13″	3lbs 12oz	Gooseneck

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Weld Destruct Kits



SWDK Weld Destruct Kit

HTO P51 E	Medium Duty
HTO 85.498S	Light Duty
HET 97-8	.498 Expansion Chisel
HET 26-1	.498 Expansion Chisel
CH 959	Panel Cutter
Ball Bearing 7210	Retainer



LWDK Weld Destruct Kit

HTP B17 E	Medium Duty
HTO P51 E	Medium Duty
HET 97-8	.498 Expansion Chisel
HET 26-1	.498 Expansion Chisel



XLWDK Weld Destruct Kit

HTC 11-4R	Heavy Duty
HTO P51 E	Medium Duty
HTP B17 E	Medium Duty
HET-36	.680 Fork Chise
HET-97-8	.498 Fork Chise
HET-122	.680 Expansion Chise
HET-26-1	.498 Expansion Chise

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To help take the guesswork out of weld destruction tool selection, Honsa® offers three ready-to-go kits, with tools and accessories paired to match the job and metal gauge at hand. Whether it is boron or dual phase steel, our customers report these kits address all their weld destruct needs effectively.

If you don't see exactly what you need, contact Honsa® to create a kit with your choice of chisels and tools to best suit your needs.

Weld Destruct Chisels

CS 401 CH 910 CH 932 CH 909 HET 27-1	.401 Shank Style Chisel Set (includes case) 3/4" x 6 1/2 Chisel Kwik Cutter Double Blade Panel Cutter Custom Expansion Chisel
CH 119 CH 909 CH 910 CH 914 CH 932 HET 27-1 HET 98	.401 Shank Style Chisels .401 Chisel 30 Degree Bend .401 Double Blade Panel Cutter .401 3/4" x 6 1/2" Chisel .401 Spot Weld Breaker .401 Kwik Cutter .401 Custom Expansion Chisel .401 Fork Splitter
CS 498	.498 Shank Style Chisels .498 Shank Chisel Set (includes case)

	(Includes case)
CH 955	.498 Wide Chisel Scraper
CH 959	.498 Double Panel Cutter
CH 960	.498 5/8"x7" Chisel
HET 26-1	.498 Shank Expansion Chisel
HET 97	.498 Shank Fork
HET 97-8	.498 Shank Fork
HET 26-12	.498 Shank Expansion

.680 Round Shank Style Chisels

7″

11" 7″

6" 63/8" 81/2"

> 7″ 7" 7″ 9″

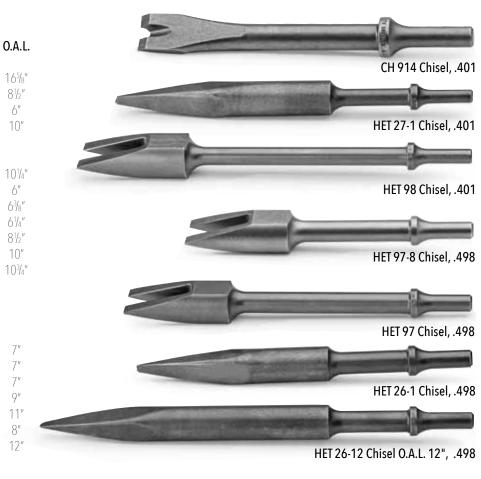
10"

CH 313	.680 Round Shank Moil Point	9″
HET 36	.680 Round Shank Fork Tool	11″
HET 56	.680 Round Shank Round Collar Chisel	7″
HET 122A	.680 Round Shank Oval Collar Chisel	10"
HET 50	.680 Round Shank Round Collar Chisel	11″
HET 51	.680 Round Shank 10mm Fork Chisel	11″
HET 57	.680 Round Shank Round Collar Chisel	11″

.580 Hex Shank Style Chisels

CS LG	Large Chisel Set consisting of:	
HET 28	.580 Hex Shank Fork Tool	
HET 34	.580 Hex Shank Fork Tool	

	(includes case)
CH 909	.401 Double Blade Panel Cutter
CH 910	.401 3/4" x 6 1/2" Chisel
CH 932	.401 Kwik Cutter
CH 955	Wide Chisel Scraper
CH 959	.498 Double Panel Cutter
CH 960	.498 5/8" x 7" Chisel
HET 26-1	.498 Expansion Tool
HET 27-1	.401 Expansion Tool
	I





HET 56 Chisel, Round Shank Round Collar, .680



HET 122A Chisel, Round Shank Oval Collar, .680



HET 50 Chisel, Round Shank Round Collar, .680

HET 36 Chisel, .680



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HET 97-8A .498 Fork Chisel 8" O.A.L. With 30° Bend

> HET 126 .680 Round OCRS Fork Chisel 10½" O.A.L. With 30° Bend

> > HET 159

.498 Shank Slim Fork Chisel 8" O.A.L. This chisel is great for the narrow-spaced spot welds.

HET 159-A .498 Shank Slim Fork Chisel 8" O.A.L. With 30° Bend Made for narrow-spaced spot welds.

HET 34B .580 Hex OCHS 11" O.A.L. With 30° Bend

> HET 54 .498 Wedge Fork 13¼" O.A.L.

HET 55 .580 Hex OCHS 14³/₄" O.A.L. Expansion Offset

Weld Destruct Chisels

The right chisel with the right tool makes all the difference! It's best to let Honsa® do the work. Select the correct chisel to extend tool life and improve productivity. Do not pry with chisels.



HET 97-8 Fork Expansion Chisel separating layers of metal, popping the weld nuggets.



HET 26-1 Single Tine Expansion Chisel separating layers of metal, popping the weld nuggets.

HET 84 .580 Hex OCHS 15" O.A.L. Expansion Offset

CH 919 .498 Flat Blade 14¼" O.A.L. 30° Bend

We also offer a variety of weld destruct kits suitable for many different applications. Custom configurations are available.

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Made In the U.S.A.

1300 11th Street West | Milan, IL 61264 | Tel: 309.756.0200 | Fax: 309.756.0700 | Toll Free 800.800.9371 | www.honsatools.com

Needle Scalers

These tools are ideal for removing weld spatter, rust, paint, gaskets, etc. in hard to reach areas. Also ideal for chipping and cleaning small castings. The ergonomic handles make it easer to maneuver and reduces a large portion of vibration.



Chisel Scalers



3 Horsepower Vertical Grinder

Guard Type 6" Cup Wheel Guard

6", 7" or 9"

VG3-0145

7" Depressed Center 9" Depressed Center

Standard Handle

	Weight	Guard Type
HTVG36-6	10lbs 6oz	6″ Cup
HTVG37-6	9lbs 6oz	7" Depressed Center
HTVG39-6	10lbs 4oz	9" Depressed Center

Safety Lockout Handle

	Weight
HTVG36-S-6	10lbs 6oz
HTVG37-S-6	9lbs 6oz
HTVG39-S-6	10lbs 4oz

Standard Equipment

Wheel Guard 2" Wrench

Optional Equipment

Vertical Suspension Bail	HTVG-BH1V
Horizontal Suspension Bail	HTVG-BH1H
5" Wheel Guard	VG3-35-5
6" Wheel Guard	VG3-36-6
7" Wheel Guard	VG3-37-7
9" Wheel Guard	VG3-39-9
Muffler	VG-M
Tune-Up Kits	VG3TUK
Tune-Up Kit Complete	VG3TUKL
Tune-Up Kit Partial	VG3TUKS

High performance grinder with low vibration levels.

Honsa® tools are hand assembled and tested prior to shipment to insure the maximum governed speed of 4500, 6000 or 7200 RPM. Be sure to specify your desired speed at time of order.

- Safety lockout lever available.
- Easy maintenance and motor removal.
- Lifetime warranty on heavy-duty governor.
- Comfortable hand grips to reduce additional vibration.
- Patented isolation system reducing vibration to hands and arms of operators: improved productivity and greater safety.
- Isolation system damps vibration using polyurethane elastomer.
- Rugged and durable.

Right Angle Grinder

Model	Wheel Size	RPM	Spindle	0.A.L.	HP	Weight	Air Cons.	Air Hose	
HTRA-12	41/2"	12,000	⁵ / ₈ -11	11 ¹ / ₈ "	1.2	5lbs 8oz	33CFM	³ / ₈ ″	
HTRA-12S	41/2"	12,000	³ / ₈ -24	11 ¹ / ₈ "	1.2	4lbs 8oz	33CFM	3/8″	
HTRA-12-3	41/2"	12,000	⁵ / ₈ -11	11 ¹ / ₈ ″	1.2	5lbs 8oz	33CFM	³ /8″	
HTRA-12S-	3 41/2"	12,000	³ / ₈ -24	11 ¹ / ₈ "	1.2	4lbs 8oz	33CFM	3/8"	

- Honsa® polyurethane, vibration isolation system blocks harmful vibration from reaching operator.
- Honsa[®] E-Comfort Grip further reduces vibration transmission to reduce operator fatigue.
- ERGOS/H1 heavy-duty helical gear transmission minimizes vibration, enhances operator comfort, quieter under load, while dramatically improving tool life.
- Ergonomically designed handle reduces operator fatigue.
- Directional exhaust muffler is rotatable for optimum operator comfort.
- Adjustable heavy-duty safety guard.
- High torque governed motor for faster, smoother material removal and longer abrasive life.
- Military grade aluminum castings for exceptional durability.



Vibration Reducing Isolators

Riveter Barrel Isolators					
Model#	Tool Type	I/D	O/D	0.A.L.	
HTRB 5X	5X Series	11/2"	2″	2³/4″	
HTRB 7X	7X Series	2″	11/2"	34/5"	
HTRB 9X	9X Series	2″	11/2"	34/5"	
HTRB 2X10	CP 2X	1 ¹ / ₅ "	11/2"	1 ¹ / ₂ ″	
	AVC 10	1 ¹ / ₅ "	11/2"	1 ¹ / ₂ ″	
HTRB 3X12	CP 3X	1 ¹ / ₅ "	11/2"	2″	
	AVC 12	1 ¹ / ₅ "	11/2"	2″	
HTRB 4X13	CP 4X	1 ¹ / ₅ "	11/2"	3"	
	AVC 13	1 ¹ / ₅ "	11/2"	3"	
HTRB C 5X	5X Series	11/2"	2" Hand	2″	
			4" Collar		
HTRB C 79X	7 & 9 Series	11/2"	2" Hand	4 ³ / ₅ "	
			4" Collar		
HTRB C B17	B-17C,D; P51C,E	1 ⁴³ / ₆₄ "	2"	3³/16″	
HT SBO2-C	B-17C, P-51C	15/9″	2"	31/4"	
HT SBO2-D	B-17D, P-51D	15/9″	2"	1 ¹ / ₄ "	

Independent research documents vibration transmitted through percussive tools and chisels cause a variety of long term health and safety issues. Our isolators are intended for use when an operator uses a two-hand grasp on the tool. Isolators are installed over the barrel or chisel and utilize our polyurethane technology to reduce harmful vibration to the operators forward hand, much like we do with our low vibration handles.





Chipping Hammer Barrel Isolators				
Model#	Tool Type	I/D	O/D	0.A.L.
HT9500	11 and 41 Series	2 1/4″	2¾ "Hand	4"
	Includes Protective Collar		4½" Collar	
HT 9501	11 and 41 Series	2 1/4"	2³/4″	31/4"

Scaler Barrel Isolators				
Model#	Tool Type			
LIT CDO1	254 DD D1 0254			

HI SBO1 HT SBO2

356, BR, B1, 9356 456, 182, B-17

I/D 0/D 1¹³/₂₀" 23/20" 15/9″ 2″

0.A.L.

51/4"

51/2"





HTIL182 with HTSB02 isolator

Chisel Isolators				
Model#	Tool Type	I/D	O/D	0.A.L.
HT 8000 CH	Hex, Round Shank	%10″	1 1/2"	4"
HT 8000 1R .498"401" Round	5⁄8″ Round	‰"Round	1″	4"
HT 8000 138R .498"401" Round	5⁄8″ Round	‰"Round	1 ³ /8″	5"
HT 8000 1	½" Square	1/2"Square	1″	4"
HT 8000 138	½" Square	1/2"Square	1 3/8"	4"

Chisels produce the highest frequency vibration in a tool. Our isolators reduce these high frequency vibrations before reaching the operator.

Bio-Green Lubricant

BIO-GREEN AIR TOOL LUBRICANT

The Honsa® BIO-GREEN air tool lubricants are made from a renewable food source; vegetable oils.

This unique and environmentally friendly formulation demonstrates an important solution for all companies using air tools. The **Honsa® BIO-GREEN** revolutionary formulations provide better lubricity than petroleum based oils when it comes to natural lubricity.

Our formulation is so environmentally safe, it is considered food grade.

Excellent Lubricity Renewable Resource Environmentally Safe Operator Healthy

Honsa[®] BIO-GREEN

Model# BIO-GREEN-4 BIO-GREEN-CASE BIO-GREEN Size 4oz. Bottle Case of 12 - 4oz. Bottles 1 Quart Size

LARGER SIZES AVAILABLE BY REQUEST: 5 gallon pails 30 gallon drums 55 gallon drums

24

"IT'S THE EARTH, TREAT IT WELL."

4 oz

1 Quart

Companies come to us to reduce injuries.

More than thirty years ago, our mission was to make tools that favored the operator. Tools that didn't leave operators numb at the end of a shift and in pain at the end of a career. That emerging practice became known as ergonomics, and it wasn't always an easy sell.

They stay for the productivity.

The companies that took a chance on us also found something else; tools that are designed and built to protect operators, last longer and provide a great return on investment.

A large manufacturing customer of Honsa[®] completed a comprehensive study and found that tools from Honsa[®] are among the most productive they use, including an average life cycle cost of just \$.045 per shift.



Retrofit Handles That Fit Riveters

A quick and efficient way to convert existing tools is to use the Honsa® Retrofit Handle Kit. These retrofit handles easily install onto existing tools which reduce the vibration levels transferred to the operator.



Ingersoll Rand Riveters Model Handle Type Fits P3800 AVC 10 Offset AVC 12 AVC 13 P3800B AVC 10 Tuff Grip AVC 12 AVC 13 Offset HTO 6011 AVC 10 AVC 12 AVC 13 HTP 123 AVC 10 Gooseneck AVC 12 AVC 13 HTP 26 Gooseneck AVC 26 AVC 27 HTP KH Gooseneck K2LA HTIBL 123 Inline Lever AVC 10 AVC 12

Chicago Pneumatic Riveters

Model	Handle Type	Fits
P3800X	Offset	CP444 2X
		CP444 3X
		CP444 4X
HTO 4830	Offset	CP444 2X
		CP444 3X
		CP444 4X
HTP 234	Gooseneck	CP444 2X
		CP444 3X
		CP444 4X
HTP 579	Gooseneck	CP4447 5X
		CP4447 7X
		CP4447 9X
HTIBL 234	Inline Lever	CP444 2X
		CP444 3X
		CP444 4X

Sioux Riv Model	/eters Handle Type	
P3800B	Offset	Slu Sluc
HTO 6011	Offset	Sluç Slu Sluç
HTP 123	Gooseneck	Slu Slu Sluc
HTIBL 123	Inline Lever	Slu

Fits

AVC 13

Slugger 270 Slugger 270A Slugger 270A Slugger 270A Slugger 270A Slugger 270A Slugger 270A

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Retrofit Handles That Fit Chipping Hammers & Riveters

Honsa® Retrofit Handles are the perfect solution for converting your existing conventional air tools into low vibration tools your operators will want to use. Honsa® retrofit handles are easily installed on a variety of tools to reduce the harmful vibration levels transferred to the operator. Honsa® is the only manufacturer to offer a built in isolation system that is completely maintenance free and has a lifetime warranty.

Honsa[®] Retrofits:

- ATP
- Atsco Chicago Pneumatic
- Cleco
- Eagle
- Florida Pneumatic
- Ingersoll-Rand
- Jet Air Tools
- Jupiter Pneumatic
- Sioux
- Sullair
- Thor • Toku

• Taylor

• Many other brands!

• Texas Pneumatic

ROMAL HTC 9370 Gooseneck ROMS HTC 6970 Gooseneck HTC4870 Gooseneck



Honsa® vibration lowering isolation system, with no metal-to-metal contact of power system to operators hands

Features

- Reduced vibration
- Lighter in weight
- Ergonomically designed handles
- Increased productivity
- Increased power and efficiency
- No metal to metal contact between handle and surface
- Retrofits existing chipping hammers
- Quick and easy installation OR send us the tool for "NO COST" installation!

Atsco Model# HTC 6970

Fits TC10, 20, 30

Chicago Pneumatic Chipping Hammers Model# Fits

wodel#	FITS
HTC 9370	CP9362, 9363, 9364
HTC 4870	CP4123 1", 2", 3", 4"
HTC 4120	CP4125 1", 2", 3", 4"
	CP4125 1", 2", 3", 4" Ring Valve

Deutsch Chipping Hammers

Model#	Fits
HTC 9370	CP 9362, 9363, 9364
	TX CH2, CH3, CH4

Ingersoll Rand Chipping Hammers Model# Fits

HTC 9370

IR "A" Series 1", 2", 3", 4" IR "W" Series 1", 2", 3", 4"

Rotor Chipping Hammers

Model# HTC 6970

Fits CH15,20

Toku Model# HTC 3470

Fits THA-1B, 2B, 3B, 4B

Honsa® offers retrofit handle solutions for many other brands of tools not listed above. Contact us to discuss retrofitting your current tools with our vibration reducing system.

Retrofit Handles That Fit Scalers

Honsa® patented features make our tools the operators' choice, hands down.

Cleco Sc Model HTP 18 HTIL 18 HTIP 18	alers Handle Type Gooseneck Inline Lever Push-to-Start Throttle	Fits B1-C, BR-C B1-C, BR-C B1-C, BR-C
Ingersol Model HTP 18 HTIL 18 HTIP 18	I Rand Scalers Handle Type Gooseneck Inline Lever Push-to-Start Throttle	Fits 182 Scaler 182 Scaler 182 Scaler
Chicago Model HTP 18 HTIL 16 HTIL 18 HTIP 18	Pneumatic Scalers Handle Type Gooseneck Inline Lever Inline Lever Push-to-Start Throttle	S Fits 9356 CP456 9356 9356



Honsa® offers retrofit handle solutions for many other brands of tools not listed above. Contact us to discuss retrofitting your current current tools with our vibration reducing system.

Suspension Bails

A series of suspension tool bails that provide your operators with a higher level of comfort. By installing overhead rail and tool balancers combined with Honsa® tools and bails, operator muscle fatigue is significantly reduced. Honsa's® tool bails can be used with the following Honsa® vibration reduced air tools.

Vertical GrindersGooseneck ScalersChipping HammersRivet HammersInline ScalersWeld Destruct Tools

Model # Fits Honsa® Tool

HTPR-72 "72", "472" series Gooseneck Handle & Offset Air Hammers used horizontally - Rotates 360° HTPS-356 Inline and Gooseneck Handle "356" series scalers used horizontally - Rotates 360° HTPS-F100 Inline and Gooseneck Handle "F100A" series scalers used horizontally - Rotates 360° HTPS-456 Inline and Gooseneck Handle "456" series scaleres used horizontally - Rotates 360° HTPS-182 Inline and Gooseneck Handle "182" series scalers used horizontally - Rotates 360° HTPR-579 All Honsa® HTP-5X, HTP-7X, HTP-9X Riveters used horizontally - Rotates 360° HTC-BH1R All Honsa® Chipping Hammers used horizontally - Rotates 360° HTO-BH1 All Honsa® Offset Riveters/Air Hammers used horizontally HTIL-BH1 All Honsa® Inline Riveters/Inline Scalers used vertically HTIP-BH1 All Honsa® Push-To-Start Scalers used vertically HTVG-BH1-H Honsa® Vertical Grinders used horizontally HTVG-BH1-V Honsa® Vertical Grinders used vertically All Honsa® 10, 12, 13 Tools HTPR-10 HTPRB17 All Honsa® B17 and P-51 Tools used horizontally

Honsa[®] Ergo Arm



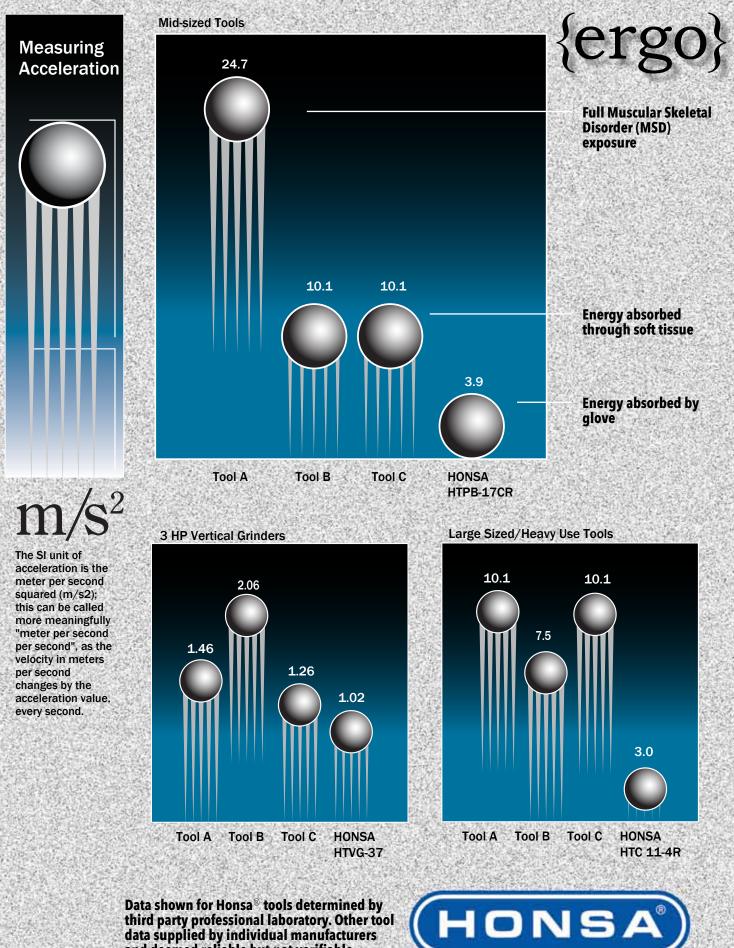
HEA

For those applications that require the operator to hold a heavy tool for extended periods of time or the need to achieve superior product quality output is desired but a traditional suspension system is not possible due to work station constraints, the NEW bench-mount, or magnetic-mount Honsa® Ergo Arm (HEA) with the exclusive Honsa® Gyro-Bail (GB) is just the solution.

Enjoy zero-gravity, enhanced tool maneuverability within the work envelope. Whether it's a chipping, grinding or scaling application, let Honsa® assist your workers in obtaining a higher level of productivity and an improved quality of task accomplishment resulting in increased corporate profits.







and deemed reliable but not verifiable.

It's popular to say, "Made in America."

It's so popular some companies have taken to hanging that label on their products without much thinking about it.

Here's what we think:

- Made in America does not mean cast in China, machined in Timbuktu and assembled by a state-side kit-shop.
- A product must have the best which is in us before we proclaim that it was Made in America. Given a choice of products, it must be the product we would personally choose.
- Products labeled Made in America have a standard greater than just patriotism and feeling good about the employment rate. A product labeled Made in America is an ambassador to other countries and establishes the standards by which we, and future generations, will be perceived.

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The following is a partial list of Honsa's® registered trademarks: Honsa® and blue/white logo, B-17, HTP and HTO. The term "Honsa" is a trademark of Honsa® Ergonomic Technologies, Inc.

Patents. Honsa® Ergonomic Technologies, Inc. spends thousands of dollars each year in discovery, development, acquisition and protection of its products. Much of the company's technology is protected by U.S. and foreign patents. A patent provides protection for the Company's exclusive use and development of certain product technology and methodologies for a specific period of time. The following is a partial list of United States (US) patents that Honsa® Ergo nomic Technologies, Inc. owns or licenses for its products: US #D590,224; US #7,401,662; US #7,610,968; US #8,522,895; and US #10,179,361 In addition, other US and foreign patents are pending on the company's products, technologies and services. Please be advised that Honsa® Ergonomic Technologies, Inc. actively and aggressively enforces its intellectual property rights to the fullest extent of the law.

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