



*"Ergonomic Solutions"*

**HTIL 356, 356N5, 356N7 SCALERS**



**MADE IN THE USA**

**Honsa Ergonomic Technologies, Inc.**

*Made in the U.S.A.*

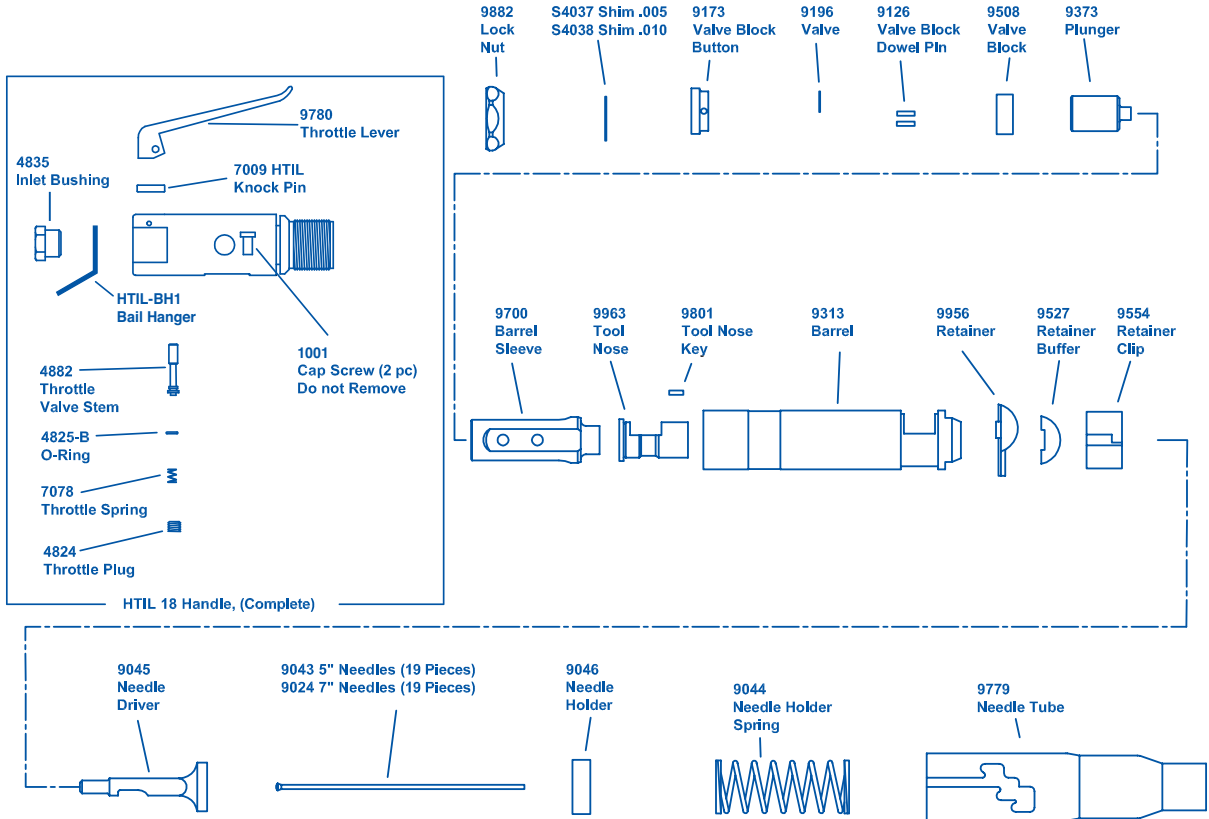
---

1300 11th Street West | Milan, IL 61264 | Tel: 309.756.0200 | Fax: 309.756.0700 | Toll Free 800.800.9371 | [www.honsatools.com](http://www.honsatools.com)

Copyright © 2021



## HTIL 356, HTIL 356N5, HTIL 356N7 SCALERS



## MAINTENANCE PROCEDURES FOR HONSA TOOLS HTIL 356 SCALERS

### TO ASSEMBLE TOOL

1. Before installation or removal of any barrel, the socket head cap screws must be in both holes in the handle housing. **These screws are installed by the manufacturer and should permanently remain in place.** If missing, **DO NOT PROCEED** as permanent damage may result to the urethane during the tightening or loosening. **FAILURE TO USE PROPER PARTS VOIDS WARRANTY.**
2. Install scaler lock nut onto handle adapter by therading the nut all the way on.
3. Screw scaler barrel onto handle adapter and hand tighten. Oil and run tool to ensure proper operation.
4. Place scaler barrel into vise at flats and tighten handle to 120 foot pounds. Shims may be needed to align the chisel cutting edge properly.
5. Use a wrench to tighten down lock nut to 100 foot pounds.
6. After 24 hours of operation, re-tighten barrel.

**\* LUBRICATE DAILY \***  
with **HONSA Bio-Green**  
**Air Tool Lubricant 10WT**

**USE OF OTHER THAN HONSA REPLACEMENT PARTS MAY DECREASE PERFORMANCE,  
INCREASE MAINTENANCE AND MAY VOID WARRANTY.**

**"Ergonomic Solutions"**

**Honsa Ergonomic Technologies, Inc.**

**Made in the U.S.A.**

rev 01/2020

## HONSA TOOL OPERATING INSTRUCTIONS/CAUTIONS

### **-BEFORE PLACING THIS TOOL IN OPERATION, READ THE FOLLOWING INSTRUCTIONS-**

This new tool is designed to reduce the vibration normally transmitted to the Operator. To be effective, it must be used safely. The Operator should only hold the tool by the handle provided. The vibration damping system is built into this handle, so the Operator should not hold this tool by the barrel, chisel, or rivet set. If the operation requires holding a chisel or rivet set, a HONSA TOOLS ISOLATOR should be utilized on that portion of the tool.

**WARNING:** While this tool is designed to significantly reduce the vibration, it is not guaranteed, nor implied to totally remove vibration. Safety procedures and evaluation systems such as those recommended and described in ANSI s3.34, ISO 5349 & ISO 8662 and by the ACGIH for threshold limits of vibration should be used as guidelines for daily exposure of hand-arm vibration. These values should be used as guides for the control of hand-arm exposure and because of individual susceptibility, should not be regarded as defining a boundary between safe and dangerous levels.

### **THE FOLLOWING SAFETY PROCEDURES ARE RECOMMENDED BY THE COMPRESSED AIR AND GAS INSTITUTE:**

1. Eye protection **must** be worn at all times when operating power tools.
2. Ear protection **must** be worn at all times when operating power tools.
3. A retainer should be installed on a percussion tool which, without such a retainer, can eject the chisel or rivet set, punch or similar equipment, when the tool is operated off a work surface. **NEVER OPERATE TOOL WITHOUT A RETAINER OR WHEEL GUARD.**
4. If a Quick Disconnect coupling is used on a percussion tool, it should be separated from the tool with a whip hose.
5. A percussion tool should not be operated unless the chisel, rivet set, scaling tool, or other is in position in the tool and in contact with the work place. Tools should be used in such a manner that ejection of an accessory **will not** endanger adjacent personnel.
6. When percussion tools are not in use, the dies and accessories should be removed unless they are retained in a positive manner.

### PROPER OPERATION AND MAINTENANCE

Pour 2 to 3 drops of Honsa Bio-Green Air Tool Lubricant into the air inlet prior to each day's use and every 2 hours of operation thereafter. After adding the lubricant, connect air hose and operate tool at least a few seconds to allow the oil to be carried throughout the interior of the tool.

Never operate the tool without a chisel, rivet set, or plunger in the set sleeve and without holding the tool against the work surface. This precaution avoids damage caused by the piston striking the cylinder/barrel retaining wall. When a rivet set, chisel, or plunger is in the set sleeve, the end protrudes beyond the retaining wall so that the piston never strikes the retaining wall, resulting a freezing piston in the cylinder/barrel.

1. Keep tool properly lubricated with HONSA Bio-Green Air Tool Lubricant 10WT.
2. Provide 90 PSIG (6.2 bar) of clean, dry air **AT THE TOOL**.
3. Set up and maintain an inspection and repair program, regularly scheduled at intervals, governed by the degree of use to which the tool is subjected.
4. Blow out any dust and debris from inside hose before connecting it to tool.
5. Ensure that the cylinder/barrel is completely tight in the handle assembly.
6. Replacement of worn minor parts will avoid more extensive repairs and maintain the tool at its highest efficiency.



## WARRANTY

Honsa Tools warrants this tool to be free of defects in materials and original workmanship for **1 year from date of purchase**. **The obligation assumed under this guarantee is limited to the replacing of any part or parts which prove to our satisfaction, under examination, to have been defective. This guarantee does not cover damage caused by misuse or normal wear, dirt or debris.**

Honsa Tools makes no other warranty, and implied warranties for fitness for a particular use or purpose are hereby disclaimed. Honsa Tools' liability is limited to the purchase price of the tool and Honsa tools shall not be liable for consequential, indirect or special damages of any nature arising from the sale or use of Honsa tools.

The warranty shall not apply to any tool that has been subjected to: misuse, accident, negligence or modification; or in which parts not made and supplied by Honsa Tools have been used, altered or repaired by other than Honsa Tools personnel or authorized repair/maintenance companies, or in the determination of Honsa Tools, any non intended use affecting its' operation.

## Factory Service

Any tool being returned for service must be pre-approved and a return authorization number must be issued for each tool by approved Honsa Tools personnel.

All Honsa Tools must be sent prepaid to:

**Honsa Ergonomic Technologies, Inc.**  
**1300 11<sup>th</sup> Street West**  
**Milan, IL 61264**

**Honsa Ergonomic Technologies, Inc.**

*Made in the U.S.A.*

---

1300 11th Street West | Milan, IL 61264 | Tel: 309.756.0200 | Fax: 309.756.0700 | Toll Free 800.800.9371 | [www.honsatools.com](http://www.honsatools.com)

Copyright © 2021